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15 FEB18

INSTRUCTIONS for USE of UNIVERSAL STAKE POCKET INSERTS

WARNING: Do NOT attempt to install or use this part without following all instructions.

The Universal Stake Pocket Inserts are used in situations where using model-specific stake pocket insert plates are not suitable. These Stake Pocket Inserts are an assembly which connects the body of the truck to a rack through the stake pockets as shown below.

INVENTORY

Universal Insert Assembly for GM Rear Stake Pockets

Each Stake Pocket Insert Assembly includes the following parts:

- A. 3/8-16 Nylon Lock Nut (x2)
- B. 3/8 x 7/8 Metal Washer
- C. 3/8-16 Jam (thin) Nut
- D. Universal Insert Body
- E. 3/8-16 x 1.5 inch Carriage Bolt (x2)
- F. Square 1/2 inch Thick Rubber Washer
- H. 1-1/2 x 3/8 inch Fender Washer

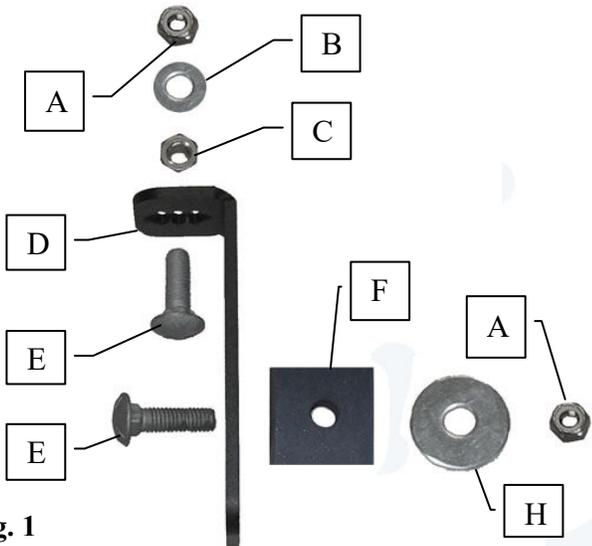


Fig. 1

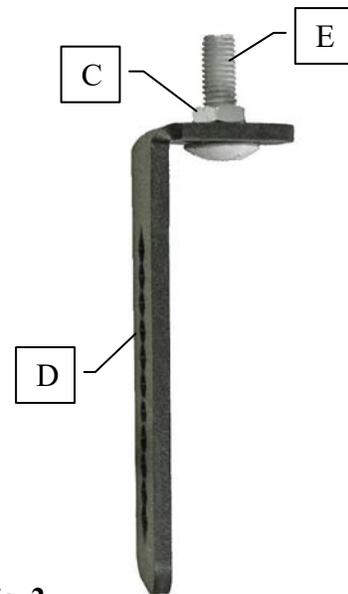


Fig. 2

- 1. Partially assemble the Stake Pocket Insert Components.** When you receive the Universal Stake Pocket Insert, it may be assembled or unassembled as shown in Fig. 1. In order to install the Inserts, you should first examine parts C, D and E shown above. Notice that the Universal Insert Body (D) consists of flat metal bar containing a series of diamond-shaped holes with one end bent at a right angle. Insert a carriage bolt from the bottom side into one of the three diamond shaped holes and then screw a jam nut onto the bolt to hold it in place. The purpose of this bolt is to connect the Insert to the bottom of the Rack and hold it firmly in place. The purpose of the holes on the long side of the body is to provide a variety of locations from which to project the other carriage bolt through the hole in the side of the stake pocket that leads to the truck bed interior and connect the Insert to the truck body.

- 2. Install Stake Pocket Insert.** Holding the Stake Pocket Insert by the bolt, lower it down into the stake pocket so that the top of the jam nut is just slightly below the top of the stake pocket opening. While holding it in place, observe where the hole in the side of the stake pocket aligns with the side of Insert. You may mark the Insert with a pencil or otherwise simply remember how far down the alignment takes place. Remove the Insert and place a carriage bolt through one of the holes and push the Square Rubber Washer (F) onto the bolt as shown in Figs. 4 and 5.

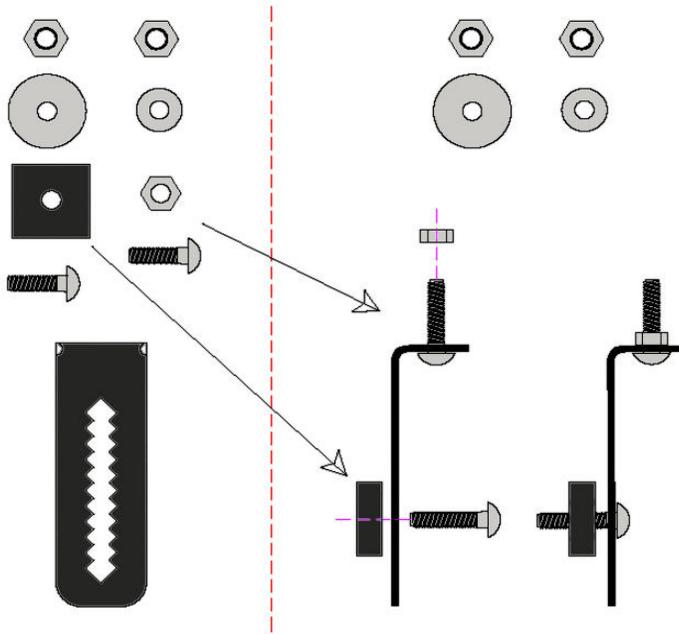


Fig. 4



Fig. 5

After attaching the bolt and Square Rubber Washer, place the insert again in the pocket. You may have to rotate or cant the insert to fit into the pocket. Position the assembly as shown in Fig. 6, so the bolt extends through the hole in the side of the stake pocket. Since the hole in the side of the stake pocket is so much larger than the bolt, pull up lightly on the Assembly and make sure that when the carriage bolt is in contact with the top of the hole in the side of the pocket that the carriage bolt on top is in the right position. If it is not correct, remove the Stake Pocket Insert and move the bolt to the best hole. After it is properly positioned, place the large fender washer and thread a nylon lock nut firmly onto the bolt so that it holds the Stake Pocket Insert firmly in place. Finally, install the Base of the rack by passing the end of carriage bolt, through the appropriate opening in the base. Place a 7/8 inch diameter metal washer and a second nylon lock nut in place and tighten firmly to secure the rack.

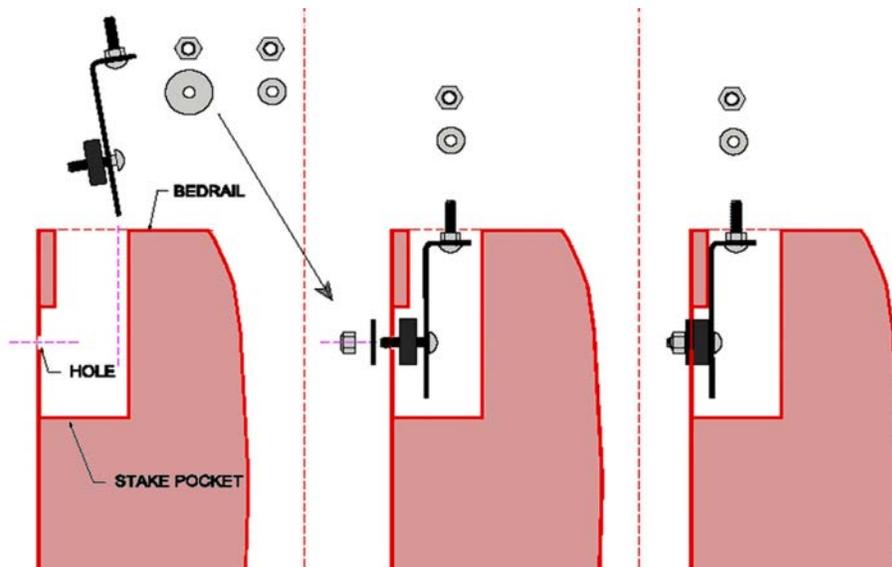


FIG. 6